

# Thomas Machine & Foundry

13100 41<sup>st</sup> Ave. NE Marysville, WA 98271 • (360) 651-9100 • Toll Free (866) 349-1533

## **Sand Molding Department**

- 1 – 3161 Molding Machine (24” X 28” X 8” Cope & 8” Drag)
- 7 – Snap Molding Machine
- 2 – Cope & Drag Capabilities
- 1 – Hartley 10-15 Ton/Hour Continuous Green Sand Muller
  - With Automatic Sand Delivery, Return, and Additive Controls
- 1 – Kloster Continuous No-Bake Machine (600 lb/min)
- 1 – Roller/ Conveyor Coldset Molding & Cooling Line (150 ft)
- 1 – One Ton Mold Handler

## **Core Department**

- 1 –Kloster Continuous No-Bake Machine (600 lb/min)
- 1 – CO2 Core Room
- 1 – 400 Dependable Shell Core Machine (PC Controlled)
- 1 – 100 Dependable Shell Core Machine (Manual Controlled)

## **Permanent Mold Department**

- 1 –Stahl Tilt Pour (18” X 24”)

## **Melting Department**

- 6 – Gas Fired Furnaces (600 lb/hour)
- 2 – Gas Electric Furnaces (900 lb/hour)
- 1 – Electric Furnace (1200 lb/hour)

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## Clean-Up Department

- 1 – Roto-Blaster
- 1 – Glass Bead Blaster
- 1 – Sand Blaster
- 2 – Industrial Saws Band Saw (2" X 20')
- 1 – Industrial Saws Band Saw (2" X 13')
- 2 – Double Head Belt Sander (6" X 132")
- 1 – Double Head Belt Sander (4" X 132")
- 1 – Wilton Belt Sander (2" X 72")

## Machine Shop

- 1 – Fadal 4020 4-Axis Vertical CNC Machine
- 1 – Fadal 5020 4-Axis Vertical CNC Machine
- 1 – Fadal 3016 4-Axis Vertical CNC Machine w/ Indexer
- 1 – Makino A55 4- Axis Horizontal 400mm CNC Machine
- 1 – 13" Lathe
- 2 – 6 Head Drill Press
- 2 – 4 Head Drill Press
- 2 – 2 Head Drill Press
- 5 – Single Station Drill Press
- 1 – Langan FTV-1S Digital Mill
- 2 – Bridgeport Quick Change Tools
- 1 – Grizzly Band Saw (1" X 12')
- 1 – Jet Band Saw (1" X 10')
- 1 – Gemini Rotofinish Tumbler
- 1 – Parts Washer

## Quality Control

- 1 – Cordax 1808 CMM Manager
- 1 – Brown & Sharpe Tesa Bumper Gauge